

Air Products' Refining Customers

-- High Pressure Hydrotreating --

1984-2004

<u>Plant</u>	<u>Size</u> (MMSCFD)	<u>Customer</u>	<u>On-stream</u>	<u>Source</u>
Louisiana P/L		Motiva	1984	Primary
		Marathon	1992	Secondary
Martinez, CA	88	Shell	1996	Primary
Martinez, CA	35	Tesoro	1994	Primary
Peris	80	ExxonMobil	1994	Secondary
		Nerefco	1995	Backup
Pasadena, TX	90	LCR	1996	Primary
		Shell DP Ref.	1996	Secondary
Wilmington, CA	80	Valero	1996	Primary
Carson, CA	96	BP	1999	Secondary
		Shell	1999	Primary
		ConocoPhillips	1999	Backup
		ExxonMobil	2001	Backup
Pt. Arthur, TX	100	Valero	2000	Secondary
		ExxonMobil	2000	Secondary
Catlettsburg, KY	34	Marathon	2003	Primary
Westlake, LA	110	Citgo	2004	Backup
		ConocoPhillips	2004	Secondary

Air Products' Refining Customers

-- High Pressure Hydrotreating --

2005-2010

<u>Plant</u>	<u>Size</u> (MMSCD)	<u>Customer</u>	<u>On-stream</u>	<u>Source</u>
Convent, LA	110	Motiva	2005	Primary
		Marathon	2005	Primary
Baytown, TX	71	ExxonMobil	2005	Primary
Sarnia, ONT	81	Suncor	2006	Primary
		Shell Canada	2006	Primary
Edmonton, ALB	71	PetroCanada	2006	Primary
		Imperial	2006	Secondary
Joliet, IL	18	ExxonMobil	2006	Secondary
Pt. Arthur	110	Valero	2006	Primary
Edmonton, AL	105	PetroCanada	2008	Primary
Garyville, LA	120	Marathon	2009	Primary
Baton Rouge, LA	120	ExxonMobil	2010	Primary
Texas Pipeline	Expan.	ExxonMobil	2010	Primary
		Total Pt. Arthur	2010	Primary

Air Products' Hydrocracker Customers

<u>Plant</u>	<u>Size</u> (MMSCFD)	<u>Customer</u>	<u>On-stream</u>	<u>Source</u>
Nola C, LA	60	ExxonMobil	1994	Primary
Martinez, CA	35	Tesoro	1994	Secondary
Pernis	80	ExxonMobil	1994	Primary
Martinez, CA	88	Shell	1996	Secondary
Pasadena, TX	90	Shell	1996	Back-up
Wilmington, CA	80	Shell	1996	Secondary
Carson, CA	96	BP	1999	Secondary
		Shell	1999	Primary
		ExxonMobil	2001	Back-up
Pt. Arthur I, TX	100	Valero	2000	Primary
		ExxonMobil	2000	Secondary
		Repsol	2002	Primary
Tarragona, Spain	60	Repsol	2002	Primary
Westlake, LA	110	ConocoPhillips	2004	Secondary
NOLA D	40	Murphy Oil	2004	Primary
Pt. Arthur II, TX	110	Valero	2006	Primary
Garyville, LA	120	Marathon	2009	Primary